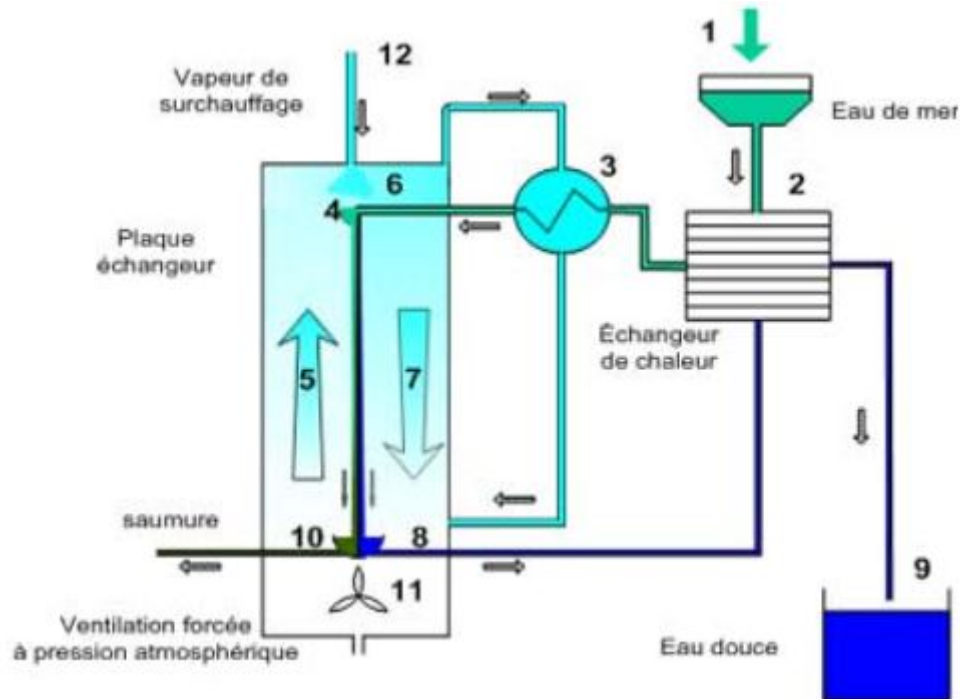


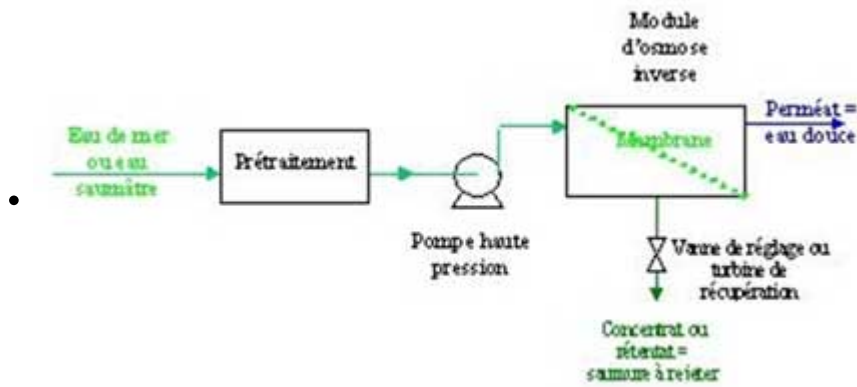
## E 25- Possibilities of using sea water or brackish water desalination. Perspectives

20 March 2012

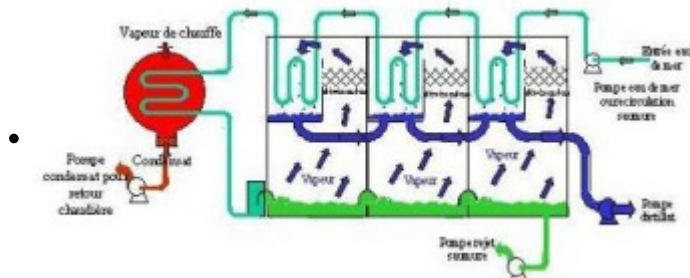


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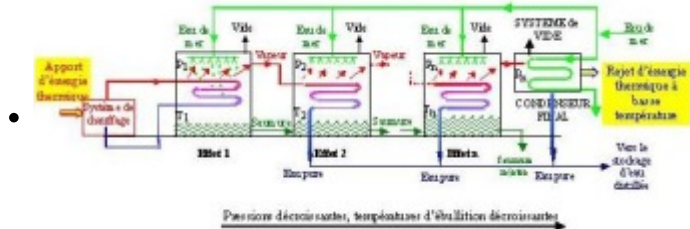
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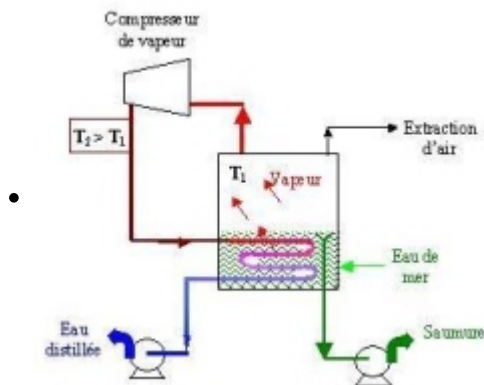
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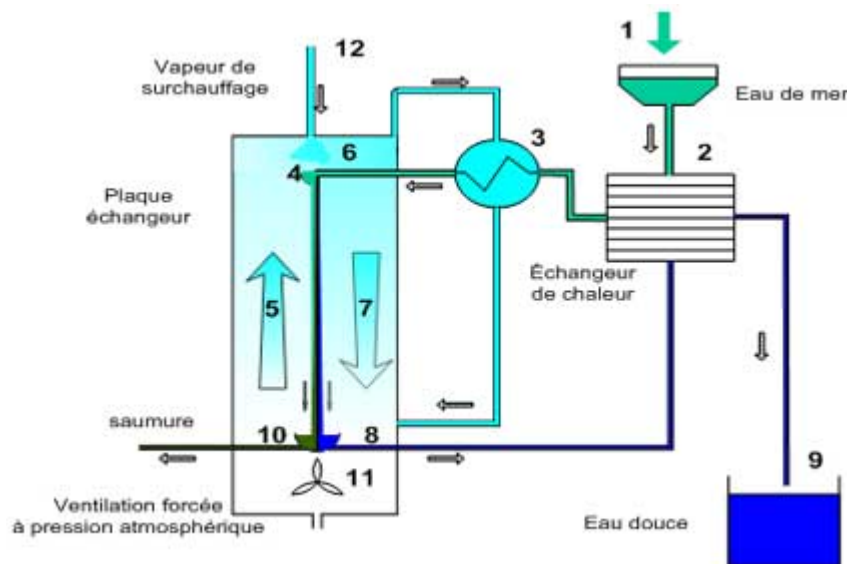
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## 1) What is involved ?

**To see what the main techniques are for transforming sea water or brackish water into water** that is safe to drink and **their perspectives for the future**, keeping in mind that the salinity of water varies according to region and can affect wells and water tables

The water in the Atlantic and Pacific Oceans has an average salinity of about 35 to 36g/l but, in regions such as the Persian Gulf, the salinity reaches 42g/l, figures that are to be compared with the salinity of drinking water which is between 0.1 and 0.5 g/l. The desalination to be carried out is therefore more or less intense. This can be done with several techniques which make it possible to eliminate about 99% of the salinity of salt water.

**Important note : this data sheet is of a very technical nature** which can make it more difficult to read or understand than the others. It is therefore recommended to browse through the main elements especially and to discover **the main characteristics of them** without getting bogged down in the details or in the diagrams, unless there is a particular interest.

**In addition, this may seem to concern rich countries only. However, this technique is being developed rather quickly** and, although it is still expensive, it is being used increasingly in large coastal cities in developing countries. Moreover, new techniques, which are without a doubt promising and better suited to small units or remote villages are now appearing, which opens new perspectives, but this is to be confirmed for populations with limited means

## 2) Who created and developed this technique ?

There are two main ways to desalinate seawater : the membrane treatment (reverse osmosis) and heat treatments (flash distillation, vapour compression). These processes have been developed on a large scale by **major industrial companies**, primarily French, Spanish, American, Japanese and Korean. But new techniques or new types of facilities of a pilot nature are starting to appear with **small research companies or organisations** especially for small fixed or mobile desalination units in remote sites.

### 3) Why ?

Currently, several million people live in regions that are suffering from serious water shortages.

**Desalination is a way to increase the supply of drinking water.** Some experts are predicting that desalinated seawater will become a major source of water in the 21st century, considering that 42 cities with more than one million inhabitants are located on a coast and that a majority of the world's population lives less than 50 km from the seacoast.

### 4) Who is concerned ?

This method can be applied in **regions that are close to the sea** where resources in fresh water available for human consumption do not exist or are insufficient. The population must also have **sufficient financial resources** in order to cover the cost of it.

Small units are used on many **vessels and submarines**, but also to supply hospitals and hotels on the coast. But new ones are now appearing for remote sites where brackish water must be treated. Major facilities are created in developed countries such as the Middle East, the United States, Spain and Australia because of the high cost of the infrastructures and of the cost in energy needed to run them.

### 5) What does this technique involve ? How is it used ?

#### a) The most commonly used methods

**These are**, and just about equally, **reverse osmosis and the "heat" methods based on the distillation** of seawater. This technique is often associated with an electrical power plant, with the exhaust vapours being used to supply the desalination units.

**Reverse osmosis** is a system for **purifying water via a pressurised flow through a semi-permeable membrane** which has the property of retaining almost all of the dissolved salt. Starting with a quantity of seawater to be treated, about 40 à 45% of desalinated water is obtained through the membrane, while the other portion which contained seawater with a salt concentration must be discharged.

The desalination method via reverse osmosis requires the **implementation of a treatment unit upstream and downstream**. A desalination diagram **generally includes the following phases** :

- **Pre-treatment** which includes one or more filtration steps in order to prevent clogging of the membranes and an injection of chemical reagents in order to prevent scaling
- **High-pressure pumping** in order to supply the reverse osmosis membranes positioned in the modules, with are often coupled with an energy recovery system
- **Post-treatment** in order to adjust the salinity to drinking water standards

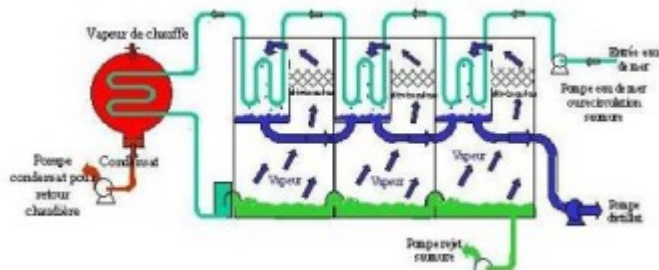
**The process via reverse osmosis can be used to reduce the salinity of brackish water or reduce hardness**

## Elements comprising a reverse osmosis unit

### Heat processes via evaporation or distillation

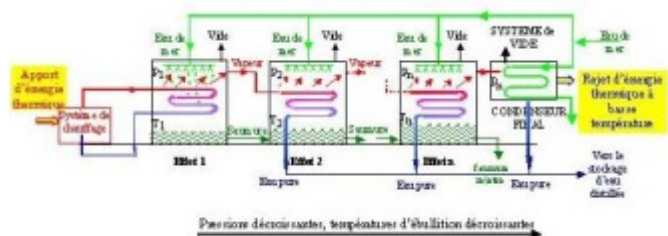
These require energy in the form of heat. They run on the principle of evaporating seawater, with the condensing of the vapour then making it possible to recover water that is practically demineralised. **There are several methods.**

- **Single effect distillation** : This method is **the simplest**, but has a **reduced yield**. This is used especially by vessels that have a source of energy.
- **Multi-Stage Flash** is the **most commonly used** in industrial installations

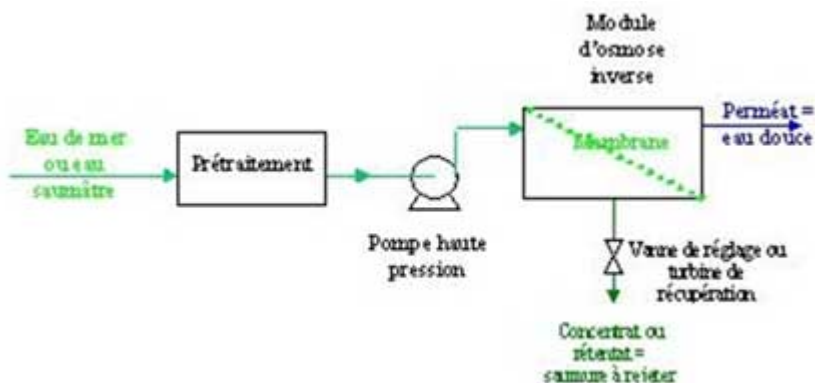


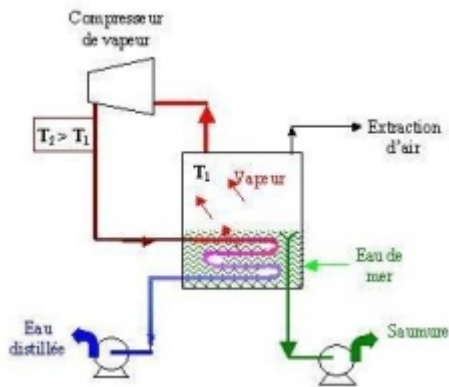
## Operating principle for a multi-stage flash system (MSF) with 3 stages

### - Multi Effect Distillation



## Operating principle for a multiple effect evaporator system (MED)





### Operating principle for a single-effect evaporation unit with vapour compression

As with reverse osmosis, the desalination system must be preceded with a pre-treatment, but not as involved due to a lower risk of clogging. On the other hand, the final treatment of remineralisation is required because of the very low mineralisation of the water treated.

Desalinating seawater can be accomplished using renewable energies (solar or wind). Reverse osmosis will be preferred over the heat methods. The latter can concern only small units. In addition to the high cost, their discontinuity must be taken into account (solar) and climate variations (solar and wind), which is why the energy has to be stored.

### b) Simpler and more recent methods or devices for small installations

Intended especially to attempt to solve the problems of sites or regions where it is not possible, or cannot be considered financially, to build large installations, **these techniques are currently being developed** by small innovating companies and will **be further developed and will open interesting perspectives**, especially in certain regions in the developing countries.

As such, the recent and ingenious company **TMW** (Water and Heat Technologies, Paris) has just perfected a simpler and cheaper process for desalinating seawater or brackish water, the "**Aquastill**", a single-piece and all-terrain mobile unit for remote sites for which **the principle is based, not on reverse osmosis or on distillation, but on the condensation** of water vapour, which requires much less energy than distillation.

### Operating principle of TMW's Aquastill

Arriving in the system via simple gravity, the seawater (1) is heated beforehand (through economy) via heat exchange (2) with the freshwater produced, then it is brought to a higher temperature with another heat exchange with the hot wet air generated by the evaporation of the seawater in the equipment (3). This water then supplies the central module of the Aquastill (4) : a plate exchanger comprised of vertical and parallel plates made of plastic for which the number and the dimensions can be changed according to need, and on which the water vapour condenses. Each plate contains an "evaporation" side (5) where the air is loaded, at a counter-current from the seawater, with moisture through diffusion and a "condensation" side (7) where, after being overheated (6) the wet air condenses in contact with it, as its temperature is lower. The condensed water is then evacuated (8) to a freshwater tank

**In sum, the system consists in streaming the salt water via gravity over a simple plastic plate, therefore inexpensive, and in evaporating it (not boiling it) via diffusion in the air flowing at counter-current.** This hot air and engorged with water vapour is then overheated, for example by adding vapour, in order to facilitate its later condensation, which takes place when, hot and wet, it passes to the other colder side of the plate, and is deposited on it due to the difference in temperature (a little like it does for example on a window, cooled on the outside, the hot and moist air in a room or in a bathroom with a hot bath).

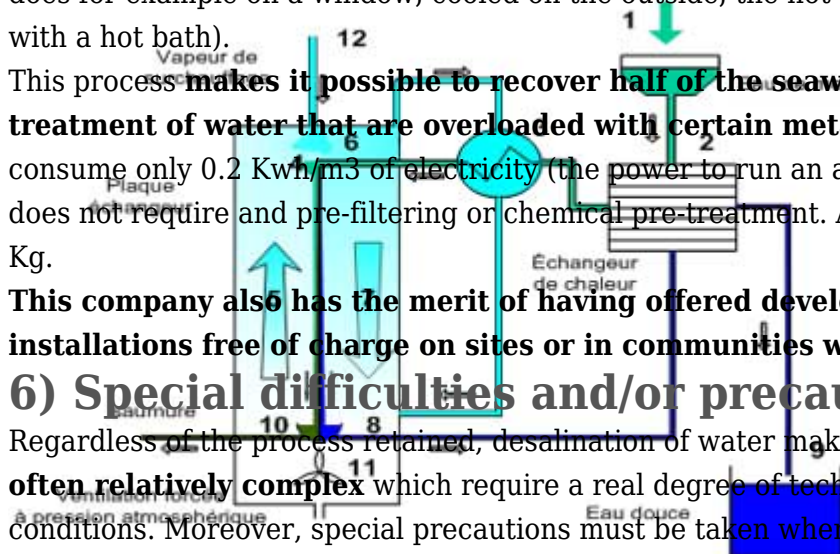
This process **makes it possible to recover half of the seawater as freshwater. It also allows for the treatment of water that are overloaded with certain metals such as fluoride and arsenic.** It consumes only 0.2 Kwh/m<sup>3</sup> of electricity (the power to run an air circulation fan) and 60 Kwh/m<sup>3</sup> of heat. It does not require and pre-filtering or chemical pre-treatment. A unit with a capacity of 10 m<sup>3</sup>/d weighs 90 Kg.

**This company also has the merit of having offered development NGOs to install a few pilot installations free of charge on sites or in communities with low income.**

### 6) Special difficulties and/or precautions to be taken if any

Regardless of the process retained, desalination of water makes use of **technologies which are most often relatively complex** which require a real degree of technicity in order to operate them in good conditions. Moreover, special precautions must be taken when **choosing the material used due to the very high corrosiveness of seawater** and of the surrounding air. Materials made of plastic are recommended for the low-pressure circuits and special stainless steel for the high-pressure circuits.

### 7) Main advantages and drawbacks





## a) Advantages

The volume and the availability of seawater have no limits. Subject to the solvency of the population served, desalination of seawater is **a possible solution for supplying cities and villages located near a coast.**

**Costs have decreased a lot** over the last twenty years in such a way that it is becoming an economically viable alternative compared to the construction large infrastructures including dams and distribution ducts over long distances.

**New types of processes and installations on a smaller scale are furthermore opening new perspectives that are less expensive.**

## b) Disadvantages

Desalination of seawater **is still an expensive means** among all of the methods for produced drinking water. Due to the high cost for the construction and the operation of the large industrial plants, desalination can especially be considered only when there is no other alternative and when the population has enough revenue or if it is carried out with new processes that are better suited to small units.

**In addition, it discharges brine into the sea environment** which is highly concentrated in salt because of the desalination and which can impact marine ecosystems especially within an area of 300 m if substantial precautions are not taken.

## 8) Costs (Construction and Operation)

The cost of building a desalination unit varies greatly according to the capacity and the local conditions. The total costs is approximately **between 1,500 to 3,000 Euros per m<sup>3</sup>/day** of production **for average-sized facilities** (less than 1,000 m<sup>3</sup>/ day) and **between 1,000 to 2000 Euros per m<sup>3</sup>/day** of production **for the large facilities** with several thousand m<sup>3</sup> per day.

The operating cost is highly dependent on the local cost of energy, primarily in the form of heat for the thermal processes and in the form of electricity for reverse osmosis). As the total cost includes the energy, chemicals, replacements and labour, it therefore varies greatly. For industrial facilities, it is approximately **between 0.5 and 1.5 Euros per m<sup>3</sup>** of water treated according to the size, process and local cost of energy.

## 12) Where to obtain further information

### a) Internet websites

- **TPE website** : The latter provides access to a portal on desalination where (left section) the various desalination techniques are explained and where there is (in the centre) a short video showing, in a laboratory but without dialogue (a little long at the beginning), the difference for desalination between sand filtration, which is not very effective, and distillation

<http://tpedessaler.e-monsite.com/pa...>

- **On company Suez's website** : A little explanation of the "**reverse osmosis process**":

<http://www.degremont.fr/fr/savoir-faire/eauxmunicipales/dessalement/osmose-inverse/procedes/>

- **Wikipedia** : relatively short chapter on "desalination of seawater", available, online, at :

<http://fr.wikipedia.org/wiki/Dessalement>

- **TMW website** : This shows the recent products, and in particular the Aquastill, manufactured by this small innovative company to supply freshwater via installations with a small and average-sized capacity with installations that are suited for small communities, villages, construction sites or in emergency situations

[http://www.tmw-technologies./wp-tmw/ecostill\\_produits/aquastill\\_dessalement/](http://www.tmw-technologies./wp-tmw/ecostill_produits/aquastill_dessalement/) ; (Aquastill)



or (larger) : [www.tmw-technologies.com](http://www.tmw-technologies.com)

## **b) You Tube Videos**

- 3' video from the Suez Environnement company that shows the characteristics and the construction site of a very large seawater desalination plant in Melbourne, Australia. Available, online, on :

<http://blog.surf-prevention.com/201...>

- **4' Video** mentioned hereinabove (for reference)

<http://tpedessaler.e-monsite.com/pa...>

- Emplacement : Accueil > en > Wikiwater > Technical sheet > Facilitating access to water > Treating >
- Adresse de cet article : <https://wikiwater.fr/e-25-possibilities-of-using-sea>